

# INSTALLATION GUIDELINES

## DIMISATIPS.COM v 3.5 & v 4.0

<b>Step One</b>	Cut off OEM tips (most shops use Sawz-all with metal blade)
<b>Step One Note</b>	Make sure cut on Driver's side is a few inches in front of "flapper"
<b>Step Two</b>	Retain OEM tips for future use (lease turn back, sale, etc.)
<b>Step Three</b>	Determine the "Mounting Style" you prefer for your DT's Some like them flush, some like them to protrude, we always advise folks to mimic the appearance of the OEM tips, which is about 1.25" inches outward from the top of the radius of the opening of the bumper. Note that the inlets of DT's can be cut with a table saw if "fine tuning" type adjustments need to be made to accommodate your mounting preference/style.
<b>Step Four</b>	DT's come with an inlet diameter of 2.25" to insure a proper fitment to your muffler's tailpipe which is 2.5". The DT's were engineered in this fashion so that a correct weld can be executed every time on BMW 335's executed.
<b>Step Five</b>	"Swedge" the DT with a Mandrell Bender (pipe bender that every qualified exhaust shop will have). Spray a liberal amount of WD-40 on the inside of the DT's inlet as this helps to lubricate it and prevent any cracking. This process of swedging is commonly done in exhaust shops and will ensure a tight fitment for which a quality weld can occur. <b>Please note DT is not responsible for mishandling of the DT's when in mechanic's pipe bender.</b>
<b>Step Six</b>	Mount tips on tail pipe, approve the stance, execute weld.
<b>Step Seven</b>	Allow weld to cool and properly bond for a few minutes before taking the vehicle off of the lift, spray with matte silver spray to clean any sores (this is purely optional and for aesthetic reasons, it does also help in preventing any rusting).

*Note: This is purely a reference and is not a manual. This does not replace the knowledge and experience of a qualified exhaust specialist. We do not take responsibility for faulty installation or mishandling. This reference is provided for convenience only and should not be relied upon. Please consult your certified exhaust specialist prior to installation.*